


4	1		2" x 1" Sch40 Concentric Reducer	Sch40 CONCENTRIC BUTT WELD REDUCER CS			
3	1		2" x 90Deg LONG RADIUS ELBOW	Sch40 ELBOW CS			
2	1		1" x 150# WELD NECK FLANGE	WELD NECK FLANGE CS			
1	1		2" x 150# WELD NECK FLANGE	WELD NECK FLANGE CS			
ITEM	QTY	PART NUMBER	DESCRIPTION	Material	THICKNESS	LENGTH	WIDTH

UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON	
DECIMALS	
X.X	± 0.10
X.XX	± 0.06
X.XXX	± 0.03
HOLE DIA	± 0.03
ANGLES	± 0.50°
SURFACE	√ HFS-SF
SQUARENESS	± 0.06
DO NOT SCALE DRAWING	

DRAWN		
S. Boerckel		6/28/2010
CHECKED		
J. BALLEW		6/29/2010
QA		
B. MADDUX		9/21/2010
REVIEWER		
PROJECT NO		
CUSTOMER		
JOB NO		

 ProEnergy SERVICES.		2201 ProEnergy Blvd SEASIDE, MISSOURI 65201 USA PHONE: 1-800-829-5100 FAX: 1-800-829-1180	
TITLE ALTERNATE DISCHARGE SPOOL WELDMENT LIQUID FUEL FORWARDING PUMP SKID-7EA			
-SIZE D	ML: D	DWG NO SLFFPD7EA-741	REV B
SCALE: 1/2"=1'		WEIGHT: 11 lbmss	SHEET 1 OF 1

© COPYRIGHT, 2009, PRO STEEL
MANUFACTURING ALL RIGHTS RESERVED.
THIS DRAWING IS THE PROPRIETARY
AND/OR CONFIDENTIAL PROPERTY OF
PRO STEEL MANUFACTURING AND IS
LOANED IN STRICT CONFIDENCE WITH
THE UNDERSTANDING THAT IT
WILL NOT BE REPRODUCED NOR USED
FOR ANY PURPOSE EXCEPT THAT FOR WHICH
IT IS LOANED. IT SHALL BE IMMEDIATELY
RETURNED ON DEMAND, AND IS SUBJECT TO
ALL OTHER TERMS AND CONDITIONS OF ANY
WRITTEN AGREEMENT OR PURCHASE ORDER WHICH
INCORPORATES OR RELATES TO THIS DRAWING.

B	ADD WPS	S. Boerckel	9/21/2010	J. BALLEW	B. MADDUX
A	RELEASED FOR FABRICATION	S. Boerckel	6/28/2010	J. BALLEW	B. MADDUX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					

NOTES:

1. WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
2. WELDS ARE TO BE GREATER THAN OR EQUAL TO THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE. ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE. ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS AND FOLLOW THE PROPER WPS POSTED IN THE WORK AREA
3. ALL MATERIAL FOR CARBON STEEL TUBING SHALL BE ASTM A554, WELDED ASTM A249, SEAMLESS ASTM A269, PIPE ASTM A312 UNLESS OTHERWISE STATED. SHAPES SHALL CONFORM TO ASTM A276.
4. DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
5. PAINT FINISH:
SEE GENERAL ARRANGEMENT DRAWING AND OR WORK ORDER FOR PAINT TYPE AND COLOR

